



<b>Skin contact</b>	If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Wash the skin immediately with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	If hot product contacts eye, flush with water for at least 15 minutes and seek medical attention immediately. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. If eye irritation persists: Get medical advice/attention.
<b>Ingestion</b>	Call a physician or poison control center immediately. Only induce vomiting at the instruction of medical personnel. Never give anything by mouth to an unconscious person.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Get medical attention if symptoms occur. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Wear suitable protective equipment. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Static charges generated by emptying package in or near flammable vapor may cause flash fire.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Avoid inhalation of fumes from molten product. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Avoid contact with hot material. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Collect and dispose of spillage as indicated in section 13 of the SDS. Attempt to reclaim the free product, if this is possible.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Keep away from sources of ignition - No smoking. Avoid heat, sparks, open flames and other ignition sources. Do not smoke. Ground container and transfer equipment to eliminate static electric sparks. Avoid contact with hot material. Avoid breathing vapor from heated material. Avoid release to the environment. Observe good industrial hygiene practices. Follow all SDS/label precautions even after container is emptied because they may retain product residues.
<b>Conditions for safe storage, including any incompatibilities</b>	Keep away from heat, sparks and open flame. Store in original tightly closed container. Keep containers closed when not in use. Store at ambient temperature and atmospheric pressure. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

<b>Occupational exposure limits</b>	This substance has no PEL, TLV, or other recommended exposure limit.
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Ventilation should be sufficient to effectively remove and prevent buildup of any dusts or fumes that may be generated during handling or thermal processing. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear a face shield when working with molten material. Wear safety glasses with side shields (or goggles).

<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
<b>Other</b>	Wear suitable protective clothing and gloves. For molten product, use any type rubber thermal insulating gloves and other clothing as necessary to protect from thermal burns.
<b>Respiratory protection</b>	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Eye wash fountain and emergency showers are recommended.

## 9. Physical and chemical properties

<b>Appearance</b>	Solid.
<b>Physical state</b>	Solid.
<b>Form</b>	Pellets.
<b>Color</b>	Amber.
<b>Odor</b>	Mild amine
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	519.8 °F (271.0 °C) Cleveland Open Cup Data is for similar product.
<b>Evaporation rate</b>	0 n-BuAc=1 estimated
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	< 0.001 mm Hg at 20°C
<b>Vapor density</b>	Not available.
<b>Relative density</b>	0.97 at 25°C/25°C (water=1)
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	< 0.1 % at 25°C
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	2750 cP Brookfield at 205°C
<b>Other information</b>	
<b>Chemical family</b>	Polyamide Resin
<b>Density</b>	970.00 kg/m <sup>3</sup>
<b>Percent volatile</b>	0 % by weight estimated
<b>Softening point</b>	354.2 °F (179 °C) Ring & Ball
<b>Weighted solids</b>	100 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.

<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Strong oxidizing agents. Heat, flames and sparks. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Upon decomposition this product emits acrid dense smoke with carbon dioxide, carbon monoxide, water and other products of combustion.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Inhalation of vapors/fumes generated by heating this product may cause respiratory irritation with throat discomfort, coughing or difficulty breathing.
<b>Skin contact</b>	Molten material will produce thermal burns.
<b>Eye contact</b>	Molten material will produce thermal burns. Fumes released during thermal processing may cause eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

**Acute toxicity** Based on available data, the classification criteria are not met.

Components	Species	Test Results
Polyamide Resin		
<b>Acute Oral</b>		
LD50	Rat	> 5000 mg/kg, 14 days At this dose no death occurred.;Data is for similar product.; OECD 401

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Molten material will produce thermal burns.  
**Serious eye damage/eye irritation** Molten material will produce thermal burns. Fumes released during thermal processing may cause eye irritation.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.  
**Skin sensitization** This product is not expected to cause skin sensitization.

#### Sensitization

Polyamide Resin Buehler Test, Not a skin sensitizer.; Data is for similar product.;  
 Result: Negative  
 Species: Guinea pig  
 Organ: Skin

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Polyamide Resin			
<i>Acute</i>	EC50	Bacteria ( <i>Pseudomonas putida</i> )	> 1000 mg/l, 16 hr >> Water solubility; Data is for similar product.;
<b>Aquatic</b>			
Crustacea	NOEC	Water flea ( <i>Daphnia magna</i> )	> 1000 mg/l, 48 hr Data is for similar product.;; OECD 202;
<i>Acute</i>			
Crustacea	EL50	Water flea ( <i>Daphnia magna</i> )	> 1000 mg/l, 48 hr >> Water solubility; Data is for similar product.;; OECD 202;

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

## 15. Regulatory information

**US federal regulations** This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)** All components are either listed on the US EPA TSCA Inventory list and designated as "active" or are exempt from listing.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**  
Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**16. Other information, including date of preparation or last revision**

**Issue date** 03-15-2015  
**Revision date** 08-10-2022  
**Version #** 4.0  
**NFPA ratings** Health: 1  
Flammability: 1  
Instability: 0

**NFPA ratings**



**Disclaimer**

KRATON CORPORATION urges each customer or recipient of this SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. The information set forth in this document, as of the date of this document, is based on present knowledge, obtained from reliable sources and made to our reasonable ability and in good faith. Such information is made without any warranty or guarantee whatsoever, and shall establish no legal duty or responsibility on the part of the author(s), their employer or its affiliates. The information given is designed only as guidance and its completeness is not guaranteed. The information is not a guarantee of any specific product properties, features, qualities or specifications.

The information relates only to the specific product designated as shipped, and may not be valid for such product used in combination with any other materials or products, or in any process, unless expressly specified in this document. Nothing set forth in this document shall be construed as a recommendation or license to use any product in conflict with, or as claimed by, any existing patents rights. The user alone must finally determine whether a contemplated use of a product will infringe any such patents. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities are in compliance with all Local, Federal and International Legislation and Local Permits.

We, for ourselves and on behalf of our affiliates, expressly disclaim any and all liability for any damages or injuries arising out of any activities relating in any way to the information set forth in this document. Due to the proliferation of sources for information, we are not and cannot be responsible for SDSs obtained from any other source other than ourselves. If you have obtained an SDS from another source or if you are not sure that the SDS you have is current, please contact us for the most current version.

\*KRATON, the KRATON logo, the "Green Super Drop" logo, 1101, ABIETA, AQUATAC, BiaXam, BI-THIN, CENTURY, CENWAX, CirKular+, ELEXAR, ELLAMERA, E-LEXAR, HIMA, IMSS, IPD, NEXAR, PER-SUST, PriMul, RAD-THICK, REFLECTAID, REvolution, SYLFAT, SYLVABIND, SYLVABLEND, SYLVACLEAR, SYLVACOTE, SYLVADERM, SYLVAFUEL, SYLVAGEL, SYLVAGUM, SYLVALITE, SYLVAMIN, SYLVAPINE, SYLVAPRINT, SYLVARES, SYLVAROAD, SYLVAROS, SYLVASOLV, SYLVATAC, SYLVATAL, SYLVATRAXX, TER-SET, UNICLEAR, UNIDYME, UNIFLEX, UNI-REZ, UNI-TAC, and ZONATAC are either trademarks or registered trademarks of Kraton Corporation, or its subsidiaries or affiliates, in one or more, but not all countries.

©2016-2022 Kraton Corporation

**Revision information**

Regulatory information: US state regulations

Regulatory information: Toxic Substances Control Act (TSCA)

Other information, including date of preparation or last revision: Disclaimer