



K0127  
North America  
10/9/2019

## KRATON™ FG1901 G Polymer

Data Document

Identifier : K127DDm19U

### Description

Kraton FG1901 G is a clear, linear triblock copolymer based on styrene and ethylene/butylene with a polystyrene content of 30%. It is supplied from North America in the physical form identified below.

- FG1901 GT - supplied as a dusted pellet

Kraton FG1901 G is used as a modifier of bitumen and polymers. It is also suitable as an ingredient in formulating compounds for footwear applications and may be used in formulating adhesives, sealants, and coatings.

### Sales Specifications

Property	Test Method	Units	Sales Specification Range	Notes
Melt Flow, 230C/5000g	ASTM D1238	g/10 min	14 TO 28	
Maleic anhydride, Bound	BAM 1026	%w	1.4 TO 2.0	
Water	BAM 1024	ppmw	<= 500	a

**a** At time of packaging

### Typical Properties (These are typical values and may not routinely be measured on finished product)

Property	Test Method	Units	Typical Value	Notes
Melt Index 230C, 5 kg	ASTM D 1238	gms/10 min.	22	
Tensile Strength	ASTM D 412	psi	5000	a
Specific Gravity	ASTM D 792	g/cc	0.91	
Styrene / Rubber ratio	n/a		30/70	
Hardness, Shore A	ASTM D 2240	Shore A (10 sec)	71	b
Elongation at Break	ASTM D 412	%	500	a
Solution Viscosity	BAM 922	cps	1000	c

**a** Typical properties determined on film cast from toluene solution.  
**b** Typical values on polymer compression molded at 300Å°F.  
**c** 25%w toluene solution at 25Å°C, measured at time of packaging.

### Packaging

Kraton FG1901 G is packaged in sealed, foil-lined bags and typically does not require drying before melt process. However, if the bag is left open for an extended period of time, the product may absorb moisture and should be dried under vacuum at 80 degree C for a minimum of six hours before processing.

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### End Use Requirements

If the finished article is intended for use in food contact and packaging applications, toys, or human contact areas, manufacturers of the final product should observe all relevant regulations. Some of these regulations require tests to be carried out on the final product, e.g. migration. These are the responsibility of the final product manufacturer. Information on the food packaging clearances of individual products is available from Kraton Polymers.

### Safety and Handling Precautions

Read the Safety Data Sheet carefully and thoroughly before beginning any work. Additional information relating to the health, safety, storage, handling and processing of Kraton Polymers products can be found in "Health and Safety Aspects of Kraton D and Kraton G Polymers" (Document K0155), available from your local Sales Representative or the company website. Kraton Polymers also recommends that customers or users consult other sources of safety information, for example, the current edition of the "Code of Practice on the Toxicity and Safe Handling of Rubber Chemicals," British Rubber Manufacturers Association Limited. Kraton Polymers products and compounds can accumulate electrostatic charges when rubbed, chafed or abraded. Processing and storage equipment for use with Kraton Polymers products should provide a means of dissipating any charges that may develop.

When processing Kraton Polymers products, maintain a fire watch if the material reaches 225°C (437°F) for Kraton IR and Kraton D (polymers and compounds), and 280°C (536°F) for Kraton G (polymers and compounds). The temperatures listed above are indicated only for safety reasons (risk of fire and product degradation) and are not necessarily recommended for processing. Degradation of the polymer (polymer breakdown) will start at lower temperatures depending on the specific processing conditions. Therefore, operating below these temperatures does not guarantee the absence of product degradation.

Kraton Polymers products (the neat resin or the base product) are high molecular weight polymers which are non-toxic and biologically inactive.

### Legal Disclaimer

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### For Further Information

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