# KRATON

K0123 North America 10/9/2019

# $KRATON^{TM}$ FG1924 G Polymer

**Data Document** 

Identifier: K123DDm19U

## Description

Kraton FG1924 G is a clear, linear triblock copolymer based on styrene and ethylene/butylene with a polystyrene content of 13%. It is supplied from North America in the physical form identified below.

- FG1924 GT supplied as a dense pellet dusted with talc
- FG1924 GO supplied as a dense pellet dusted with organic dust

Kraton  $FG1924\ G$  is used as a modifier of bitumen or thermoplastics and in compound formulations. It may also find use as an ingredient in formulating adhesives, sealants and coatings.

Sales Specifications							
Property	Test Method	<u>Units</u>	Sales Specification Range	<u>Notes</u>			
Maleic anhydride, Bound	BAM 1026	%w	0.7 TO 1.3				
Maleic Anhydride, Free	OTHR INFWTC	%w	<= 0.300				
Water	BAM 1024	ppmw	<= 500	a			
Dust, Supreme Talc	BAM 908	%w	Â	d b			
Dust, Acumist B-6	BAM 1029	%w	Â	c d			
a At time of packaging							
<b>b</b> Product containing S	Product containing Supreme Talc dust will be labelled as FG1924 GT. Operating target is 0.10 to 0.30%w.						
c Product containing A	Product containing Acumist B-6 dust will be labelled as FG1924 GO. Operating target is 0.10 to 0.40%						
d Product will contain 6	Product will contain either Supreme Talc dust or Acumist B-6 dust, but not both.						

Typical Properties (These are typical values and may not routinely be measured on finished product)							
<u>Property</u>	Test Method	<u>Units</u>	Typical Value	<u>Notes</u>			
Styrene / Rubber ratio	n/a		13/87				
Solution Viscosity	BAM 922	cps	19000				
Melt Index 230°C, 5 kg	ASTM D 1238	gms/10 min.	40				
Hardness, Shore A	ISO 868	Shore A (10 sec)	49				
Specific Gravity	ASTM D 792	g/cc	0.90				
Tensile Strength	ASTM D 412	psi	3400				
Elongation at Break	ASTM D 412	%	750				

# Packaging

Kraton Polymers are available in a number of different package types. For information specific to this grade, please contact your local Kraton Polymers representative.

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#### **End Use Requirements**

If the finished article is intended for use in food contact and packaging applications, toys, or human contact areas, manufacturers of the final product should observe all relevant regulations. Some of these regulations require tests to be carried out on the final product, e.g. migration. These are the responsibility of the final product manufacturer.

Information on the food packaging clearances of individual products is available from Kraton Polymers.

#### **Safety and Handling Precautions**

Read the Safety Data Sheet carefully and thoroughly before beginning any work. Additional information relating to the health, safety, storage, handling and processing of Kraton Polymers products can be found in "Health and Safety Aspects of Kraton D and Kraton G Polymers" (Document K0155), available from your local Sales Representative or the company website. Kraton Polymers also recommends that customers or users consult other sources of safety information, for example, the current edition of the "Code of Practice on the Toxicity and Safe Handling of Rubber Chemicals," British Rubber Manufacturers Association Limited. Kraton Polymers products and compounds can accumulate electrostatic charges when rubbed, chafed or abraded. Processing and storage equipment for use with Kraton Polymers products should provide a means of dissipating any charges that may develop.

When processing Kraton Polymers products, maintain a fire watch if the material reaches 225ŰC (437ŰF) for Kraton IR and Kraton D (polymers and compounds), and 280ŰC (536ŰF) for Kraton G (polymers and compounds). The temperatures listed above are indicated only for safety reasons (risk of fire and product degradation) and are not necessarily recommended for processing. Degradation of the polymer (polymer breakdown) will start at lower temperatures depending on the specific processing conditions. Therefore, operating below these temperatures does not guarantee the absence of product degradation.

Kraton Polymers products (the neat resin or the base product) are high molecular weight polymers which are non-toxic and biologically inactive.

#### Legal Disclaimer

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