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Europe  
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## KRATON™ G1654 E Polymer

Data Document

Identifier : K041DDj19E

### Description

Kraton G1654 E polymer is a clear, linear triblock copolymer based on styrene and ethylene/butylene, S-E/B-S, with bound styrene of 30% mass. It is supplied from Europe in the physical form shown below.

- Kraton G1654 ES - supplied as a "fluffy" crumb dusted with amorphous silica

Kraton G1654 E is used as a base material for thermoplastic elastomer (TPE) compound formulations for a variety of applications. It is also used as a modifier of thermoplastics and bitumen. The inherent stability of SEBS polymers suggests the use of G1654 E in applications that must withstand weathering and high processing temperatures.

### Sales Specifications

<u>Property</u>	<u>Test Method</u>	<u>Units</u>	<u>Sales Specification Range</u>	<u>Notes</u>
Polystyrene Content	KM 03	%m	28.5 TO 31.5	
Vis, Sol (Toluene) 10.0%w @25C	KM 06	Pa.s	0.25 TO 0.50	
Total Extractables	KM 05	%m	≤ 1.6	
Volatile Matter	KM 04	%m	≤ 0.5	
Antioxidant Content	KM 08	%m	≥ 0.03	
Ash (ES)	ISO 247	%m	0.35 TO 0.55	

### Typical Properties (These are typical values and may not routinely be measured on finished product)

<u>Property</u>	<u>Test Method</u>	<u>Units</u>	<u>Typical Value</u>	<u>Notes</u>
Specific Gravity	ISO 2781		0.92	

### Packaging

Kraton Polymers are available in a number of different package types. For information specific to this grade, please contact your local Kraton Polymers representative.

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### End Use Requirements

If the finished article is intended for use in food contact and packaging applications, toys, or human contact areas, manufacturers of the final product should observe all relevant regulations. Some of these regulations require tests to be carried out on the final product, e.g. migration. These are the responsibility of the final product manufacturer. Information on the food packaging clearances of individual products is available from Kraton Polymers.

### Safety and Handling Precautions

Read the Safety Data Sheet carefully and thoroughly before beginning any work. Additional information relating to the health, safety, storage, handling and processing of Kraton Polymers products can be found in "Health and Safety Aspects of Kraton D and Kraton G Polymers" (Document K0155), available from your local Sales Representative or the company website. Kraton Polymers also recommends that customers or users consult other sources of safety information, for example, the current edition of the "Code of Practice on the Toxicity and Safe Handling of Rubber Chemicals," British Rubber Manufacturers Association Limited. Kraton Polymers products and compounds can accumulate electrostatic charges when rubbed, chafed or abraded. Processing and storage equipment for use with Kraton Polymers products should provide a means of dissipating any charges that may develop.

When processing Kraton Polymers products, maintain a fire watch if the material reaches 225°C (437F) for Kraton IR and Kraton D (polymers and compounds), and 280°C (536F) for Kraton G (polymers and compounds). The temperatures listed above are indicated only for safety reasons (risk of fire and product degradation) and are not necessarily recommended for processing. Degradation of the polymer (polymer breakdown) will start at lower temperatures depending on the specific processing conditions. Therefore, operating below these temperatures does not guarantee the absence of product degradation.

Kraton Polymers products (the neat resin or the base product) are high molecular weight polymers which are non-toxic and biologically inactive.

### Legal Disclaimer

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### For Further Information

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