

## SYLVALITE™ RE 110L Rosin Ester

PRODUCT DATA SHEET

SYLVALITE RE 110L rosin ester is a light-colored, high softening point, pentaerythritol ester of tall oil rosin, which has been formulated to provide excellent heat and aging stability. When compounded in Ethylene Vinyl Acetate (EVA) hot melt adhesives it provides excellent color stability when compared with other tackifiers of its type.

### **FEATURES:**

- Provides good specific adhesion to a variety of substrates
- Low volatility at elevated temperatures
- Light color
- Excellent stability
- SYLVALITE RE 110L rosin ester contains 94% USDA certified biobased content

### **POTENTIAL APPLICATIONS:**

- Packaging
- PSA tapes & labels
- Bookbinding
- Sealants
- Coatings
- Woodworking
- Flooring
- Rubber compounding

## SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value
Softening Point (°C)	AQCM 003	106 - 112	107
Color, Gardner, neat	AQCM 002	Max. 5+	4-
Acid Number (mg KOH/g)	AQCM 001	Max. 15	11
*Kraton test methods are available upon request			

## TYPICAL PROPERTIES

Property	Test Method*	Typical Value	
Glass Transition Temperature (°C)	AQCM 218	57	
Viscosity, Brookfield at 150°C (cps.)		2984	
Viscosity, Brookfield at 177°C (cps.)	AQCM 004	381	
Viscosity, Brookfield at 190°C (cps.)		182	
*Kraton test methods are available upon request			

Contact us:

Almere (NL): +31 (0)36 54 62 800 Savannah (US): +1 (912) 238-6439

Shanghai (CN): + 86 21 6434 8898 www.kraton.com

# KRATON

SOLUBILITY	SYLVALITE RE 110L rosin ester is soluble in: - Aromatics and aliphatic hydrocarbon solvents, like hexane and		
	toluene		
	- Esters and ketones, such as ethyl acetate and acetone		
	- Chlorinated solvents		
	- Long chain alcohols, such as butanol and pentanol		
COMPATIBILITY	SYLVALITE RE 110L rosin ester is compatible with:		
	- Ethylene Vinyl Acetate (EVA)		
	- Ethylene Butyl Acrylate (EBA)		
	- Styrene-Isoprene-Styrene (SIS)		
	- Styrene-Butadiene-Styrene (SBS)		
	- SB rubber		
	- Natural rubber, Butyl rubber, Neoprene		
	- Acrylic polymers		
PACKAGING	SYLVALITE RE 110L rosin ester is available in flaked form in multi-wall bags,		
	50 lb. net.		
STORAGE RECOMMENDATION	It is recommended that SYLVALITE RE 110L rosin ester be stored and		
	transported dry and below 30°C / 86°F. To prevent remassing, keep		
	away from direct sun light or other sources of heat. Product stored or		
	transported at higher temperatures should be evaluated for impact on		
	performance before use.		



The USDA Certified Biobased Product label is a certification mark of the U.S. Department of Agriculture.

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