

UNI-REZ™ 2215 Polyamide Resin

PRODUCT DATA SHEET

UNI-REZ 2215 polyamide resin is an alcohol soluble type resin that is used for flexographic printing. It has balanced properties making it a good choice for general purpose flexographic surface printing.

FEATURES:

- Mid-range viscosity
- Alcohol soluble
- Highly compatible with nitrocellulose

POTENTIAL APPLICATIONS:

- Good balance of viscosity and film properties
- Excellent gel resistance and fast recovery times
- · Good heat resistance

SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value	
Softening Point, Ring & Ball, °C	AQCM 003A	112-122	119	
Color, 50% in n-Propanol, Gardner	AQCM 002C	Max. 7	5	
Acid Number	AQCM 001	1-6	3.0	
Amine Number	AQCM 069A	Max. 7	3.2	
Solution Viscosity Brookfield, 50% in n-Propanol, 25°C	AQCM 004	260-360	291	
*Kraton test methods are available upon request				

TYPICAL VALUES

Property	Test Method*	Typical Value		
Solution Viscosity Brookfield, 40% in n-Propanol, 25°C	AQCM 004	104		
Zahn cup #2 elution time (sec.), 40% in n-Propanol, 25°C	AQCM 145	42		
Viscosity, Brookfield, cps 160°C	AQCM 004	618		
Color, 40% in n-Propanol, Gardner	AQCM 002A	5 +		
Ethanol Solubility, anhydrous 95% Ethanol (IPA denaturant)				
% Solids in Haze Point	ADVM 552	9.4		
% Ethanol Tolerance, 20 % NV Ethanol Solution	ADVM 552	113		
*Kraton test methods are available upon request				

Contact us:

Almere (NL): +31 (0)36 54 62 800 Savannah (US): +1 (912) 238-6439 Shanghai (CN): +86 21 6434 8898 www.kraton.com



DOT SHIPPING CLASSIFICATION	Not regulated as dangerous goods.
PACKAGING	UNI-REZ 2215 is a granulated resin, packaged in multiwall paper bags, 50 lbs.
STORAGE RECOMMENDATION	To be stored in full, closed containers kept in a cool, dry area. Granulated forms of resin are prone to slow oxidation which may result in darkening and/or have an adverse effect on solubility after prolonged storage.

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