

## UNI-REZ™ 2224 Polyamide Resin

### PRODUCT DATA SHEET

UNI-REZ 2224 polyamide resin is an alcohol soluble type resin for flexographic printing. It has high compatibility with nitrocellulose and very low viscosity, allowing for high heat resistance and high color strength.

#### FEATURES:

- Excellent pigment wetting, gloss, and blocking resistance
- Good solvent release and highly compatibility with nitrocellulose
- Good grease, water, and chemical resistance

#### POTENTIAL APPLICATIONS:

- Used for flexographic inks and lacquers
- Low viscosity enables high color strength inks
- High compatibility with nitrocellulose allows high heat resistance with good gloss

### SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value
Softening Point, Ring & Ball, °C	AQCM 003A	109-119	116
Color, 50% in n-Propanol, Gardner	AQCM 002C	Max. 7	5
Acid Number	AQCM 001	1-6	2.8
Amine Number	AQCM 069A	Max. 7	2.0
Solution Viscosity Brookfield, 50% in n-Propanol, 25°C	AQCM 004	45-75	62

\*Kraton test methods are available upon request

### TYPICAL VALUES

Property	Test Method*	Typical Value
Solution Viscosity Brookfield, 40% in n-Propanol, 25°C	AQCM 004	30
Zahn cup #2 elution time (sec.), 40% in n-Propanol, 25°C	AQCM 145	19
Viscosity, Brookfield, cps 160°C	AQCM 004	70
Color, 40% in n-Propanol, Gardner	AQCM 002A	5 +
Ethanol Solubility, anhydrous 95% Ethanol (IPA denaturant)		
% Solids in Haze Point	ADVM 552	7.8
% Ethanol Tolerance, 20 % NV Ethanol Solution	ADVM 552	157

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<b>DOT SHIPPING CLASSIFICATION</b>	Not regulated as dangerous goods.
<b>PACKAGING</b>	UNI-REZ 2224 is a granulated resin, packaged in multiwall paper bags, 50 lbs.
<b>STORAGE RECOMMENDATION</b>	To be stored in full, closed containers kept in a cool, dry area. Granulated forms of resin are prone to slow oxidation which may result in darkening and/or have an adverse effect on solubility after prolonged storage.

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