

SYLVATAC™ RE 85 Rosin Ester (for Americas Region)

PRODUCT DATA SHEET

SYLVATAC RE 85 rosin ester is a stabilized glycerol ester of Tall Oil Rosin. The thermal stability and polymer compatibility of this resin make it useful in a wide variety of adhesives. The low Tg of SYLVATAC RE 85 rosin ester enables adhesive performance at lower temperatures.

FEATURES:

- Light color
- Broad compatibility
- Low Tg
- SYLVATAC RE 85 rosin ester contains 100% USDA certified biobased content

POTENTIAL APPLICATIONS:

- Packaging
- PSA Tapes & Labels
- Flooring
- Rubber compounding
- Freezer-grade packaging

SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value
Softening Point (°C)	AQCM 003	80 - 85	81
Color, Gardner, neat	AQCM 002	Max. 8	3+
Acid Number (mg KOH/g)	AQCM 001	Max. 13	5
*Kraton test methods are available upon request			

TYPICAL VALUES

Property	Test Method*	Typical Value
Glass Transition Temperature (°C)	AQCM 218	30
Viscosity, Brookfield at 125°C (cps.)		2500
Viscosity, Brookfield at 150°C (cps.)	AQCM 004	500
Viscosity, Brookfield at 177°C (cps.)		70
*Kraton test methods are available upon request		

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KRATON

SOLUBILITY	SYLVATAC™ RE 85 rosin ester is soluble in: - Aromatic and aliphatic hydrocarbon solvents, e.g., hexane and toluene - Esters and ketones, e.g., ethyl acetate and acetone - Long chain alcohols, e.g., butanol and pentanol
COMPATIBILITY	SYLVATAC RE 85 rosin ester is compatible with: - Ethylene Vinyl Acetate (EVA) - Ethylene Butyl Acrylate (EBA) - Styrene-Isoprene-Styrene (SIS) - Styrene-Butadiene-Styrene (SBS) - SB Rubber - Natural rubber - Acrylic polymers
PACKAGING	SYLVATAC RE 85 rosin ester is available in flaked form in bags, 50 lb net weight.
STORAGE RECOMMENDATION	It is recommended that SYLVATAC RE 85 rosin ester be stored and transported dry and below 20°C / 70°F. To prevent remassing, keep away from direct sun light or other sources of heat. Product stored or transported at higher temperatures should be evaluated for impact on performance before use. Due to its low Tg, do not stack pallets on top of each other during storage. Mild remassing or compaction of the product that is readily broken apart is not considered a basis for rejection of the flaked product.



The USDA Certified Biobased Product label is a certification mark of the U.S. Department of Agriculture.

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