



PER-SUST™ 804 Product Data Sheet

Ellamera PER-SUST 804 is a multi-functional polymeric rheology modifier that is soluble in medium to high polarity liquid carriers and oils, such as esters and natural oils. Depending on the oil composition, the product enables water-repellent gels that may be thixotropic or in solid form. Depending on the desired effect, adding 3-5 percent to the oil is recommended.

Ellamera PER-SUST 804 is manufactured in North America and supplied as an undusted white powder.

INCI Designation:
hydrogenated styrene/butadiene copolymer



FEATURES & BENEFITS

- **Texture and Touch**
 - Customizable texture/skin feel
 - Thixotropic rheology
 - Spreadable
 - Film forming
 - Water resistant
- **Color**
 - Customizable color effects
 - High transparency for truer, deeper and bolder colors
 - High gloss
 - Excellent suspension properties

POTENTIAL APPLICATIONS

- **Color Cosmetics**
 - Lip Gloss / Lipstick / Lip Liner
 - Mascara
 - Eye Shadow / Blush
 - Foundation / Concealer
- **Skincare**
 - Mask
 - Lotion/Serum
 - Face & Body Oils
- **Haircare**
 - Oil Treatment
 - Relaxer

PROCESSING RECOMMENDATIONS

A method is to pre-heat the oil to the desired mixing temperature. If this temperature cannot be attained with the available equipment, consider adding a fatty acid such as 10-20% of Caprylic Capric Triglyceride to the base oil, enabling processing at lower temperatures. While stirring, gradually add the Ellamera product to the oil. Both high shear and low shear mixing devices can be used. High shear mixing devices help disaggregate the polymeric modifier into smaller particles which eases dissolution.

The Ellamera product is dissolved once the viscosity of the solution does not increase anymore. Upon cooling the gel is formed and further formulation is possible.

Applying a vacuum during processing can help prevent encapsulation of air.

Property	Value*
Specific Gravity	0.96
Styrene/Rubber ratio	58/42
Color, Yellowness Index	≤4
Dissolution Temperature (°C)	80-130**

*These are typical values and should not be used to set specifications.

**Depends on the oil composition



Addition of Ellamera polymer to warm oil



Mixing under high or low shear



Gel formation upon cooling down

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ELLAMERATM PER-SUST 804