# KRATON

K0657 North America 11/11/2019

## KRATON<sup>TM</sup> G1701 M Polymer

**Data Document** 

Identifier: K657DDb19U

#### Description

Kraton G1701 M is a clear, linear diblock copolymer based on styrene and ethylene/propylene with a polystyrene content of 37%. It is supplied from North America in the physical form identified below.

• Kraton G1701 MU - supplied as a powder.

Kraton G1701 M is used as a modifier of bitumen and polymers. It is also suitable as an ingredient in formulating compounds for footwear applications and may be used in formulating adhesives, sealants, and coatings.

Sales Specifications								
Property		Test Method	<u>Units</u>	Sales Specification Range	<u>Notes</u>			
Volat	tile Matter	KM 04	%m	<sub>≺</sub> = 0.5				
Total Extractables		KM 05	%m	<= 1.5				
Polystyrene Content		KM 03	%m	34.7 TO 38.5	b			
Antioxidant		KM 08	%w	0.03 TO 0.20	a			
Visc,Kin,1.70%w (@100C)		BAM 1201	cSt	15.0 TO 19.0				
а	Non-staining phenolic antioxidant.							
b	Measured on the polymer before hydrogenation.							

Typical Properties (These are typical values and may not routinely be measured on finished product)								
Property	Test Method	<u>Units</u>	Typical Value	<u>Notes</u>				
Elongation at Break	ASTM D 412	%	100%					
Melt Index 230°C, 5 kg	ASTM D 1238	gms/10 min.	1					
Styrene / Rubber ratio	n/a		37/63					
Hardness, Shore A	ASTM D 2240	Shore A (10 sec)	64					
Specific Gravity	ASTM D 792	g/cc	.92					
Tensile Strength	ASTM D 412	psi	300					
Diblock Content	n/a		100%					

### Packaging

Kraton Polymers are available in a number of different package types. For information specific to this grade, please contact your local Kraton Polymers representative.

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#### **End Use Requirements**

If the finished article is intended for use in food contact and packaging applications, toys, or human contact areas, manufacturers of the final product should observe all relevant regulations. Some of these regulations require tests to be carried out on the final product, e.g. migration. These are the responsibility of the final product manufacturer.

Information on the food packaging clearances of individual products is available from Kraton Polymers.

#### Safety and Handling Precautions

Read the Safety Data Sheet carefully and thoroughly before beginning any work. Additional information relating to the health, safety, storage, handling and processing of Kraton Polymers products can be found in "Health and Safety Aspects of Kraton D and Kraton G Polymers" (Document K0155), available from your local Sales Representative or the company website. Kraton Polymers also recommends that customers or users consult other sources of safety information, for example, the current edition of the "Code of Practice on the Toxicity and Safe Handling of Rubber Chemicals," British Rubber Manufacturers Association Limited. Kraton Polymers products and compounds can accumulate electrostatic charges when rubbed, chafed or abraded. Processing and storage equipment for use with Kraton Polymers products should provide a means of dissipating any charges that may develop.

When processing Kraton Polymers products, maintain a fire watch if the material reaches 225°C (437F) for Kraton IR and Kraton D (polymers and compounds), and 280°C (536F) for Kraton G (polymers and compounds). The temperatures listed above are indicated only for safety reasons (risk of fire and product degradation) and are not necessarily recommended for processing. Degradation of the polymer (polymer breakdown) will start at lower temperatures depending on the specific processing conditions. Therefore, operating below these temperatures does not guarantee the absence of product degradation.

Kraton Polymers products (the neat resin or the base product) are high molecular weight polymers which are non-toxic and biologically inactive.

#### Legal Disclaimer

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