

SYLVARES™ 1115 Terpene Phenol

PRODUCT DATA SHEET

SYLVARES 1115 tackifier is a thermoplastic terpene phenolic resin designed for tackifying hot melt adhesives to provide superior adhesion and thermal-stability properties. This high heat resistance resin exhibits excellent compatibility and tackifying properties for use in styrenic-block-co-polymers and for solvent acrylic based pressure sensitive adhesives. This resin can also be used to tackify metallocene polymers.

FEATURES

- High heat resistance
- Broad compatibility
- Thermally stable
- SYLVARES 1115 tackifier contains 83% USDA certified biobased content

POTENTIAL APPLICATIONS

- PSA Tapes
- PSA Labels
- Packaging

SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value
Softening Point (°C)	AQCM 003	112 - 118	117
Color, neat (Gardner)	AQCM 002	Max. 6	5 -

*Kraton test methods are available upon request

TYPICAL VALUES

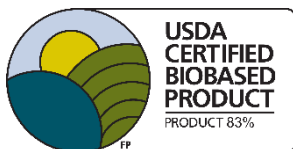
Property	Test Method*	Typical Value
Glass Transition Temperature (°C)	AQCM 218	60
Viscosity, Brookfield (150°C), cps.	AQCM 004	7058
Viscosity, Brookfield (177°C), cps.		505
Viscosity, Brookfield (190°C), cps.		200

*Kraton test methods are available upon request

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<p>SOLUBILITY</p>	<p>SYLVARES™ 1115 terpene phenol tackifier is <u>soluble</u> in:</p> <ul style="list-style-type: none"> - aromatic / aliphatic solvents like hexane & toluene - esters and ketones like ethylacetate and acetone - longer chain alcohols like propanol, pentanol, butanol <p>SYLVARES 1115 terpene phenol tackifier is <u>insoluble</u> in:</p> <ul style="list-style-type: none"> - smaller alcohols like ethanol
<p>COMPATIBILITY</p>	<p>SYLVARES 1115 tackifier is compatible with:</p> <ul style="list-style-type: none"> - many polyolefins - styrenic block copolymers - EVA - some acrylics
<p>PACKAGING</p>	<p>SYLVARES 1115 terpene phenol tackifier is delivered as flakes in 50lb. paper bags.</p>
<p>STORAGE RECOMMENDATION</p>	<p>Storage and transit dry and below 30°C / 86°F is recommended. To prevent remassing, keep away from direct sun light or other sources of heat. Product stored or transported at higher temperatures should be evaluated for impact on performance before use.</p>



The USDA Certified Biobased Product label is a certification mark of the U.S. Department of Agriculture.

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