

SYLVARES™ TP 2040HM Terpene Phenol

PRODUCT DATA SHEET

SYLVARES TP 2040HM tackifier is a high softening point thermoplastic terpene phenolic resin designed for tackifying hot melt adhesives to provide superior adhesion and thermal-stability properties.

FEATURES

- · Thermally stable
- · Broad compatibility
- High heat resistance
- SYLVARES TP 2040HM terpene phenol contains 71% USDA certified biobased content

POTENTIAL APPLICATIONS

- Bookbinding
- Packaging
- Assembly

SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value
oftening Point (°C)	AQCM 003	122 - 128	126
olor, neat (Gardner)	AQCM 002	Max. 6	4
olor, neat (Gardner)	AQCM 002	Max. 6	

^{*}Kraton test methods are available upon request

TYPICAL VALUES

Property	Test Method*	Typical Value
Glass Transition Temperature (°C)	AQCM 218	78
Viscosity, Brookfield (150°C), cps.		7815
Viscosity, Brookfield (177°C), cps.	AQCM 004	400
Viscosity, Brookfield (190°C), cps.		145
*Kraton test methods are available upon request		

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KRATON

	SYLVARES™ TP 2040HM tackifier is <u>soluble</u> in:		
SOLUBILITY	 aromatic solvents like toluene esters and ketones like ethylacetate and acetone 		
	- alcohols like ethanol, propanol, pentanol, butanol		
	SYLVARES TP 2040HM tackifier is insoluble in:		
	- aliphatic solvents like hexane		
COMPATIBILITY	SYLVARES TP 2040HM tackifier is compatible with:		
	- EVA		
	- some acrylics		
	- some polyurethanes		
PACKAGING	SYLVARES TP 2040HM tackifier is delivered as flakes in 50lb bags.		
STORAGE RECOMMENDATION	To preserve product quality, storage and transit dry and below		
	30°C / 86°F is recommended. To prevent remassing, keep away		
	from direct sun light or other sources of heat. Product stored or		
	transported at higher temperatures should be evaluated for impact		
	on performance before use.		



The USDA Certified Biobased Product label is a certification mark of the U.S. Department of Agriculture.

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