# KRATON

## SYLVARES<sup>™</sup> TP 7042 Terpene Phenol

PRODUCT DATA SHEET

SYLVARES TP 7042 tackifier is a thermoplastic terpene phenolic resin designed for tackifying hot melt adhesives to provide superior adhesion and thermal-stability properties. This high heat resistance resin has a high terpene level, which exhibits excellent tackifying, flexibility, and compatibility properties for use in styrenic-block-co-polymer.

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#### FEATURES

#### POTENTIAL APPLICATIONS

Sealants and caulks

Assembly

- High heat resistance
- Broad compatibility
- Thermally stable
- SYLVARES TP 7042 terpene phenol contains 74% USDA certified biobased content

### SALES SPECIFICATIONS

Property	Test Method*	Specification	Typical Value
Softening Point (°C)	AQCM 003	145 - 151	148
Color, neat (Gardner)	AQCM 002	Max. 6	4
*Kraton test methods are available upon request			

### TYPICAL VALUES

Property	Test Method*	Typical Value
Glass Transition Temperature (°C)	AQCM 218	97
Viscosity, Brookfield (150°C), cps.		N/A
Viscosity, Brookfield (177°C), cps.	AQCM 004	10981
Viscosity, Brookfield (190°C), cps.		2395
*Kraton test methods are available upon request		

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SOLUBILITY	<ul> <li>SYLVARES<sup>™</sup> TP 7042 tackifier is soluble in:</li> <li>aromatic / aliphatic solvents like hexane &amp; toluene</li> <li>esters and ketones like ethylacetate and acetone</li> <li>longer chain alcohols like propanol, pentanol, butanol</li> <li>SYLVARES TP 7042 tackifier is insoluble in:</li> <li>smaller alcohols like ethanol</li> </ul>	
COMPATIBILITY	SYLVARES TP 7042 tackifier is compatible with: - many polyolefins - Styrenic block copolymers - EVA	
PACKAGING	SYLVARES TP 7042 tackifier is delivered as flakes in 50lb bags.	
STORAGE RECOMMENDATION	To preserve product quality, storage and transit dry and below 30°C / 86°F is recommended. To prevent remassing, keep away from direct sun light or other sources of heat. Product stored or transported at higher temperatures should be evaluated for impact on performance before use.	



The USDA Certified Biobased Product label is a certification mark of the U.S. Department of Agriculture.

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