# SAFETY DATA SHEET

# KRATON

# 1. Identification

Product identifier	SYLVALITE™ RE 100L
Other means of identification	
SDS number	13537
Product Code	20000001470
Recommended use	Industrial uses: Uses of substances as such or in preparations at industrial sites. Formulation [mixing] of preparations and/or re-packaging (excluding alloys).
<b>Recommended restrictions</b>	None known.
Manufacturer/Importer/Supplier/	Distributor information
Company	Kraton Chemical, LLC
Address	P.O. Box 550850
	Jacksonville, FL
Zip	32255-0850
Country	USA
Phone Number	904-928-8700
Alternate Phone Number	800-526-5294
Fax Number	904-928-8780
Emergency-US	CHEMTREC 800-424-9300

# 2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
OSHA defined hazards	Combustible dust
Label elements	
Hazard symbol	None.
Signal word	Warning
Hazard statement	May form combustible dust concentrations in air.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Prevent dust accumulation to minimize explosion hazard. Observe good industrial hygiene practices.
Response	Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

# 3. Composition/information on ingredients

# Substances

Chemical name	Common name and synonyms	CAS number	%
Resin acids and Rosin acids	, esters	8050-26-8	99-100
with pentaerythritol			

## 4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.	
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.	
Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.	
Ingestion	Rinse mouth. Get medical attention if symptoms occur.	
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes.	
Indication of immediate medical attention and special treatment needed	Treat symptomatically.	
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.	
5. Fire-fighting measures		
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Apply extinguishing media carefully to avoid creating airborne dust.	
Unsuitable extinguishing	Do not use water jet as an extinguisher, as this will spread the fire.	

mediaSpecific hazards arising from<br/>the chemicalHigh concentration of airborne dust may form explosive mixture with air. Static charges generated<br/>by emptying package in or near flammable vapor may cause flash fire. During fire, gases<br/>hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide,<br/>carbon dioxide and/or low molecular weight hydrocarbons.

Special protective equipment<br/>and precautions for firefightersSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fightingIn case of fire and/or explosion do not breathe fumes. Wear suitable protective equipment. More

Fire fighting<br/>equipment/instructionsIn case of fire and/or explosion do not breathe fumes. Wear suitable protective equipment. Move<br/>containers from fire area if you can do so without risk.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.

Specific methodsUse standard firefighting procedures and considerGeneral fire hazardsMay form combustible dust concentrations in air.

## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk.
	Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.
	Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.
	Never return spills to original containers for re-use.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces No smoking. Explosion-proof general and local exhaust ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Follow all SDS/label precautions even after container is emptied because they may retain product residues.
Conditions for safe storage, including any incompatibilities	Keep containers tightly closed in a dry, cool and well-ventilated place. Store at ambient temperature and atmospheric pressure.

# 8. Exposure controls/personal protection

# **Occupational exposure limits**

Additional components	Туре	Value	Form
Dust	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Biological limit values	No biological exposure limits noted for	the ingredient(s).	
Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
Individual protection measures	s, such as personal protective equipme	nt	
Eye/face protection	Wear safety glasses with side shields (or goggles).		
Skin protection			
Hand protection	Wear appropriate chemical resistant glo supplier.	oves. Suitable gloves can be	e recommended by the glove
Other	Wear suitable protective clothing.		
Respiratory protection	If engineering controls do not maintain limits (where applicable) or to an accep been established), an approved respira	table level (in countries whe	
Thermal hazards	Wear appropriate thermal protective clo	othing, when necessary.	
General hygiene considerations	When using, do not eat, drink or smoke as washing after handling the material wash work clothing and protective equi emergency showers are recommended	and before eating, drinking, present to remove contamina	and/or smoking. Routinely

# 9. Physical and chemical properties

•	•
Appearance	Solid.
Physical state	Solid.
Form	Pastilles or Pellets. or Flakes.
Color	Light yellow
Odor	Mild.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	500.0 °F (260.0 °C) Setaflash Closed Cup
Evaporation rate	0 (n-BuAc=1) estimated
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	<0.001 mm Hg at 20°C
Vapor density	Not available.
Relative density	1.07 OECD 105 at 25°C/25°C; (water=1)
Solubility(ies)	
Solubility (water)	0.38 mg/l at 20°C; Data is for similar product.
Partition coefficient (n-octanol/water)	3.6 at 20°C
Auto-ignition temperature	750.2 °F (399 °C)
Decomposition temperature	Not available.
Viscosity	11800 cP Brookfield at 125°C

Other information	
Chemical family	Rosin Ester
Density	1070.00 kg/m3 at 25°C
Percent volatile	<0.5 % EPA Method 24
Pounds per gallon	9 lb/gal at 25°C
Softening point	> 204.8 - < 215.6 °F (> 96 - < 102 °C) Ring & Ball
Weighted solids	100 %

# 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Strong oxidizing agents. Keep away from heat, sparks and open flame. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Upon decomposition this product emits acrid dense smoke with carbon dioxide, carbon monoxide, water and other products of combustion.

# 11. Toxicological information

#### Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system.	
Skin contact	No adverse effects due to skin contact are expected.	
Eye contact	Direct contact with eyes may cause temporary irritation.	
Resin acids and Rosin acids, esters with pentaerythritol		Irritation Corrosion - Eye, No eye irritation. Result: Negative

	Result. Negative	
	Species: New Zealand white rabbit	
	Organ: Eye	
	Test Duration: 72 hr	
	Observation Period: 7 days	
	Notes: OECD 405	
Indestion	Expected to be a low indestion hazard	

Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Dusts may irritate the respiratory tract, skin and eyes.

## Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

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Components	Species	Test Results		
Resin acids and Rosin ac	ids, esters with pentaerythritol (CAS 8050-26-8)			
<u>Acute</u>				
Dermal				
LD50	New Zealand white rabbit	> 2000 mg/kg, 14 days At this dose no death occurred.; OECD 402.		
	Rabbit	> 2000 mg/kg, 24 Hours		
Oral				
LD50	Rat	> 2000 mg/kg		
	Sprague-Dawley rat	> 2000 mg/kg, 14 days At this dose no death occurred.; OECD 425		

\* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Resin acids and Rosin acids, esters with pentaerythritol

Irritation Corrosion - Skin, No skin irritation. Result: Negative Species: New Zealand white rabbit Organ: Skin Test Duration: 4 hr Observation Period: 72 hr Notes: OECD 404

# Serious eye damage/eye

Direct contact with eyes may cause temporary irritation.

#### irritation

Eye Contact

Resin acids and Rosin acids, esters with pentaerythritol	Irritation Corrosion - Eye, No eye irritation. Result: Negative	
pentaerytinttoi	0	
	Species: New Zealand white rabbit	
	Organ: Eye	
	Test Duration: 72 hr	

#### Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization

This product is not expected to cause skin sensitization.

#### Skin sensitization

Resin acids and Rosin acids, esters with pentaerythritol

Local Lymph Node Assay - Lowest Concentration Producing Reaction, Not a skin sensitizer. Result: Negative Species: Mouse Organ: Skin Notes: OECD 429 Maximisation Assay (Magnusson and Kligman), Not a skin sensitizer. Result: Negative Species: Guinea pig Organ: Skin Notes: OECD 406

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Observation Period: 7 days

Notes: OECD 405

#### Mutagenicity

Resin acids and Rosin acids, esters with pentaerythritol

Germ Cell Mutagenicity: Ames, No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. Result: Negative Species: Salmonella typhimurium Notes: OECD 471 Germ Cell Mutagenicity: Chromosome Abberation, This material is considered to be non-clastogenic to human lymphocytes in vitro. Result: Negative Species: Human Notes: OECD 473 In vitro gene mutation study in mammalian cells Result: Negative Species: Mouse Notes: OECD 476

#### Carcinogenicity

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall E	Evaluation of Carcinogenicity
Not listed.	
OSHA Specifically Regulate	d Substances (29 CFR 1910.1001-1053)
Not listed.	
US. National Toxicology Pro	gram (NTP) Report on Carcinogens
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not available.

Specific target organ toxicity -	Not available.
repeated exposure	

#### Aspiration hazard

Not available.

#### **Further information**

Resin acids and Rosin acids, esters with pentaerythritol

Cytotoxicity - in Vitro, Not cytotoxic Result: Negative Species: Human Organ: Fibroblasts cells Notes: BS 30993-5 Cytotoxicity - in Vitro, Not cytotoxic Result: Negative Species: Human Organ: Lung cell tissue Notes: BS 5736 Cytotoxicity - in Vitro, Not cytotoxic Result: Negative Species: Mouse Organ: Fibroblasts cells Test Duration: 72 hr Observation Period: 24 hr Notes: BS 5736

# 12. Ecological information

Ecotoxicity				us. However, this does not exclude the I or damaging effect on the environment.
Components		Species		Test Results
Resin acids and Rosin acids	, esters with pent	taerythritol (CAS	8050-26-8)	
Aquatic				
Algae	EL50	Green algae (S capricornutum		> 1000 mg/l, 72 hr OECD 201
	NOEL	Green algae (S capricornutum		1000 mg/l, 72 hr OECD 201
Crustacea	EL50	Water flea (Da	phnia magna)	> 1000 mg/l, 48 hr OECD 202
	NOEC	Water flea (Da	phnia magna)	1000 mg/l, 48 hr OECD 202
Fish	LL50	Fathead minno	ow (Pimephales promelas)	> 1000 mg/l, 96 hr OECD 203
	NOEL	Fathead minno	ow (Pimephales promelas)	1000 mg/l, 96 hr OECD 203
<b>Percent degradation (/</b> Resin acids and Rosin a			0 % OECD 301B Result: Not readily biode Species: Activated seway Test Duration: 28 days	
Bioaccumulative potential	Not available.			
Partition coefficient n-octa SYLVALITE™ RE 100L	nol / water (log	Kow)	3.6, at 20⁰C	
Mobility in soil	No data availa	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
13. Disposal consideration	ons			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.			
Local disposal regulations	Dispose in ac	Dispose in accordance with all applicable regulations.		
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.			

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Waste from residues / unused

products

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

# 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

Transport in bulk according to Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code.

# the IBC Code

### 15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

All components are either listed on the US EPA TSCA Inventory list and designated as "active" or are exempt from listing.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

#### Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes chemical

Classified hazard Combustible dust

# categories

SARA 313 (TRI reporting) Not regulated.

#### Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated. (SDWA)

## 16. Other information, including date of preparation or last revision

Issue date	10-20-2014
Revision date	10-02-2023
Version #	4.1
Further information	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
NFPA ratings	Health: 1 Flammability: 1 Instability: 0

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