

1. Identification

Product identifier	SYLVATAC™ RE 85
Other means of identification	
SDS number	8749
Product Code	200000000294
Recommended use	Industrial uses: Uses of substances as such or in preparations at industrial sites. Formulation [mixing] of preparations and/or re-packaging (excluding alloys).
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company	Kraton Chemical, LLC
Address	P.O. Box 550850 Jacksonville, FL
Zip	32255-0850
Country	USA
Phone Number	904-928-8700
Alternate Phone Number	800-526-5294
Fax Number	904-928-8780
Emergency-US	CHEMTREC 800-424-9300

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
OSHA defined hazards	Combustible dust
Label elements	
Hazard symbol	None.
Signal word	Warning
Hazard statement	May form combustible dust concentrations in air.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Prevent dust accumulation to minimize explosion hazard. Observe good industrial hygiene practices.
Response	Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Resin acids and Rosin acids, esters with glycerol		8050-31-5	99 - 100

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Apply extinguishing media carefully to avoid creating airborne dust.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	High concentration of airborne dust may form explosive mixture with air. Static charges generated by emptying package in or near flammable vapor may cause flash fire. During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Wear suitable protective equipment. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Never return spills to original containers for re-use.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Follow all SDS/label precautions even after container is emptied because they may retain product residues.
Conditions for safe storage, including any incompatibilities	Keep containers tightly closed in a dry, cool and well-ventilated place. Store at ambient temperature and atmospheric pressure.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-3 (29 CFR 1910.1000)

Additional components	Type	Value	Form
Dust	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other Wear suitable protective clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Eye wash fountain and emergency showers are recommended.

9. Physical and chemical properties

Appearance	Solid.
Physical state	Solid.
Form	Pastilles or Pellets. or Flakes.
Color	Yellow.
Odor	Mild.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	572 °F (300 °C)
Flash point	586.4 °F (308.0 °C) Cleveland Open Cup
Evaporation rate	0 (n-BuAc=1) estimated
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	<0.001 mm Hg at 20°C
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	0.43 mg/l at 20°C; Data is for similar product.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	2500 cP Brookfield at 125°C

Other information

Chemical family	Rosin Ester
Density	1070.00 kg/m ³ at 20°C
Flammability class	Not classified
Percent volatile	2 % % by weight
Softening point	181.4 °F (83 °C) Ring & Ball
Weighted solids	100 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Strong oxidizing agents. Keep away from heat, sparks and open flame. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Upon decomposition this product emits acrid dense smoke with carbon dioxide, carbon monoxide, water and other products of combustion.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Resin acids and Rosin acids, esters with glycerol	Irritation Corrosion - Eye, No eye irritation.; Data is for similar product. Result: Negative Species: New Zealand white rabbit Organ: Eye Observation Period: 7 days Notes: OECD 405
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
Resin acids and Rosin acids, esters with glycerol (CAS 8050-31-5)		
Acute		
Dermal		
LD50	Rat Sprague-Dawley rat	> 2000 mg/kg, 24 Hours > 2000 mg/kg At this dose no death occurred.; Data is for similar product.; OECD 402
Oral		
LD50	Rat Sprague-Dawley rat	> 2000 mg/kg > 2000 mg/kg At this dose no death occurred.; Data is for similar product.; OECD 401
Subchronic		
Oral		
NOAEL	Sprague-Dawley rat	1757 mg/kg/day, 28 days Fertility; Developmental; Data is for similar product.; OECD 421

Components	Species	Test Results
NOEL	Sprague-Dawley rat	600 mg/kg/day, 90 days Data is for similar product.; OECD 408

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Corrosivity

Resin acids and Rosin acids, esters with glycerol Irritation Corrosion - Skin, No skin irritation.; Data is for similar product.
Result: Negative
Species: New Zealand white rabbit
Organ: Skin
Test Duration: 4 hr
Observation Period: 72 hr
Notes: OECD 404

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Eye Contact

Resin acids and Rosin acids, esters with glycerol Irritation Corrosion - Eye, No eye irritation.; Data is for similar product.
Result: Negative
Species: New Zealand white rabbit
Organ: Eye
Observation Period: 7 days
Notes: OECD 405

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Skin sensitization

Resin acids and Rosin acids, esters with glycerol Local Lymph Node Assay - Lowest Concentration Producing Reaction, Not a skin sensitizer.
Result: Negative
Species: Mouse
Organ: Skin
Notes: OECD 429

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Mutagenicity

Resin acids and Rosin acids, esters with glycerol Germ Cell Mutagenicity: Ames
Result: Negative
Species: Salmonella typhimurium
Notes: OECD 471
Germ Cell Mutagenicity: Chromosome Abberation
Result: Negative
Species: Hamster
Organ: Ovary cells
Notes: OECD 473
In vitro gene mutation study in mammalian cells
Result: Negative
Species: Mouse
Notes: OECD 476

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not available.

Specific target organ toxicity - repeated exposure Not available.

Aspiration hazard Not available.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Resin acids and Rosin acids, esters with glycerol (CAS 8050-31-5)			
Aquatic			
Algae	EL50	Algae	> 1000 mg/l, 72 hr Data is for similar product.; OECD 201
	NOEL	Algae	1000 mg/l, 72 hr Data is for similar product.; OECD 201
Crustacea	EC50	Daphnia	> 100 mg/l, 48 hr OECD 202
	NOEL	Daphnia	100 mg/l, 48 hr OECD 202
Fish	LL50	Fathead minnow (<i>Pimephales promelas</i>)	> 1000 mg/l, 96 hr At this dose no death occurred.; Data is for similar product.; OECD 203
	NOEL	Fathead minnow (<i>Pimephales promelas</i>)	1000 mg/l, 96 hr Data is for similar product.; OECD 203

* Estimates for product may be based on additional component data not shown.

Persistence and degradability Not readily degradable.

Biodegradability

Percent degradation (Aerobic biodegradation)

Resin acids and Rosin acids, esters with glycerol 0 % CO₂ Evolution Test
Result: Not readily biodegradable.
Species: Activated sewage sludge
Test Duration: 28 d

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Resin acids and Rosin acids, esters with glycerol 3.97, at 20°C

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG


Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
Toxic Substances Control Act (TSCA)	All components are either listed on the US EPA TSCA Inventory list and designated as "active" or are exempt from listing.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
SARA 304 Emergency release notification	Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	Not listed.
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
SARA 302 Extremely hazardous substance	Not listed.
SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Combustible dust
SARA 313 (TRI reporting)	Not regulated.
Other federal regulations	
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.
Safe Drinking Water Act (SDWA)	Not regulated.

16. Other information, including date of preparation or last revision

Issue date	01-08-2015
Revision date	08-28-2023
Version #	6.0
Further information	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
NFPA ratings	Health: 1 Flammability: 1 Instability: 0
NFPA ratings	

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